



**ONTARIO
RIVERS
ALLIANCE**

- A Registered Not-for-Profit Corporation
- Advocating for
 - Ontario Rivers at Risk
 - Stakeholders, public & First Nations
 - Open, transparent & accountable process
 - Stewardship of Ontario rivers
- Mission:
To protect, conserve & restore Ontario riverine ecosystems
- Vision:
Healthy River Ecosystems

www.OntarioRiversAlliance.ca

The Author

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- Retired technical manager from AECL
- Extensive experience in the nuclear industry in the analysis and design of safety-related control and protection systems
- Airline transport pilot



Overview of Presentation

- Determination based on past data for the industry of
 - Causes of failure
 - Incident frequency
 - Release quantity
- Cleanup
 - Effectiveness
 - Impact – environmental and socio-economic
 - Liability/Responsibility
- Possible mitigating strategies
 - Prevention
 - Monitoring, detection, shutdown
 - Improved oversight

Opposing Positions

- Proponent:

- Portrays a project with zero environmental risk

“Our target is zero and we think it is achievable”

- No data or analysis provided to support this assertion
- Aggressively suppressed bad news in the past

- ORA Concerns:

- Threats ignored or downplayed
- Potential Impacts on environment, communities and local economies
- Cleanup typically prolonged and ineffective
- TransCanada’s (TC) track record
- Lack of confidence in oversight
- Application is incomplete

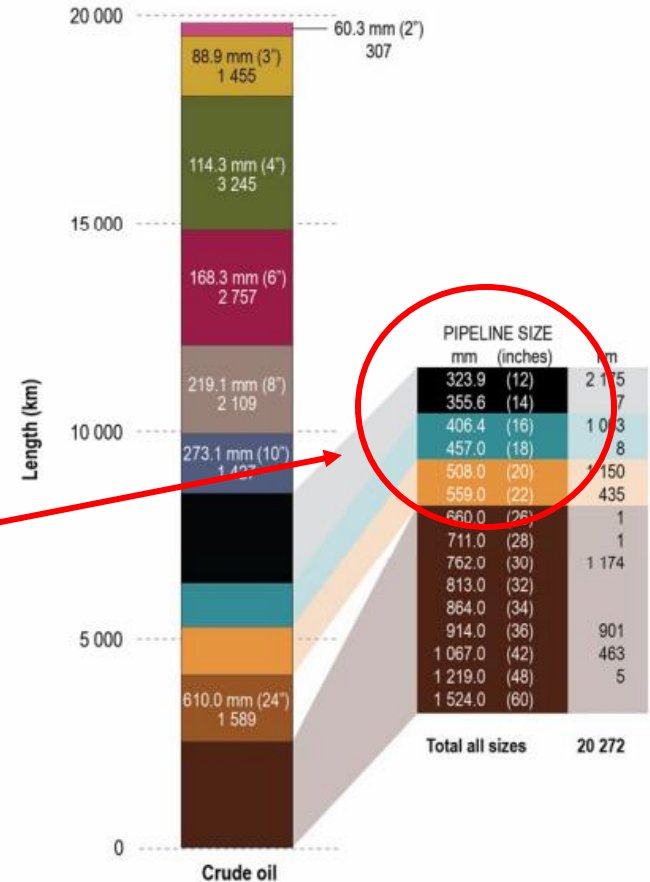
Data Sources

- Informal discussions and correspondence
 - Gary Houston, Vice-President,
Ontario and Prairies, Energy East Pipeline Project (EE)
- 1. Database covering pipeline spills of all types in Alberta
- 2. Alberta Energy Regulator Report 2013-B derived from this database:
“Pipeline Performance in Alberta, 1990–2012”
- 3. TSB Report P09H0074
“Natural Gas Pipeline Rupture...Near Englehart, Ontario”
- 4. TSB Report P95H0036
“Line 100-3, 36-inch Main Line, Line 100-4, 42-inch Main Line
Rapid City, Manitoba”
- 5. ERCB Investigation Report
“Plains Midstream Canada ULC NPS 20 Rainbow Pipeline Failure”
- 6. OEB Public Consultation, North Bay, Jan 21, 2015
- 7. Energy East Pipeline Project – Application

Methodology

- Extract data relevant to the EE pipeline
 - Crude oil release from crude oil pipelines
 - Diameter ≥ 16 " ("significant in size", according to Houston)
 - Releases $> 100 \text{ m}^3$
 - Eliminate data before 1990
- Adjust for:
 - Length of EE segment in Ontario (~ 2,000 km vs. ~ 5,200 km of large crude oil pipelines in Alberta, per Fig 4c of the Report)
 - Adjust for longer life (50 vs. 22 years)
 - Allow for existing material
 - Greater diameter of converted pipeline

Figure 4c. Installed pipelines by pipe size and substance (crude oil)
Current to December 31, 2012 (excludes AUC- and NEB-regulated pipelines)



Relevant Data

Incident #	Ø "	Release m ³	Date	Operator	Nature of Failure
20110906	20	4,500	4/29/2011	Plains Midstream	Girth weld failure – previously repaired pipe
19930314	24	2,581	2/4/1993	Rainbow	SCC and corrosion
19931263	24	2,232	7/18/1993	Rainbow	SCC and corrosion
20062487	24	1,200	10/10/2006	Rainbow	SCC and fatigue
20030528	24	350	3/2/2003	Cold Lake	Joint failure
20021635	36	270	7/6/2002	Syncrude	Pipe failure
19910420	16	250	3/10/1991	Federated	Pipe failure
19992067	24	150	9/10/1999	Rainbow	Damage by others

- A 42” line is pushing the envelope

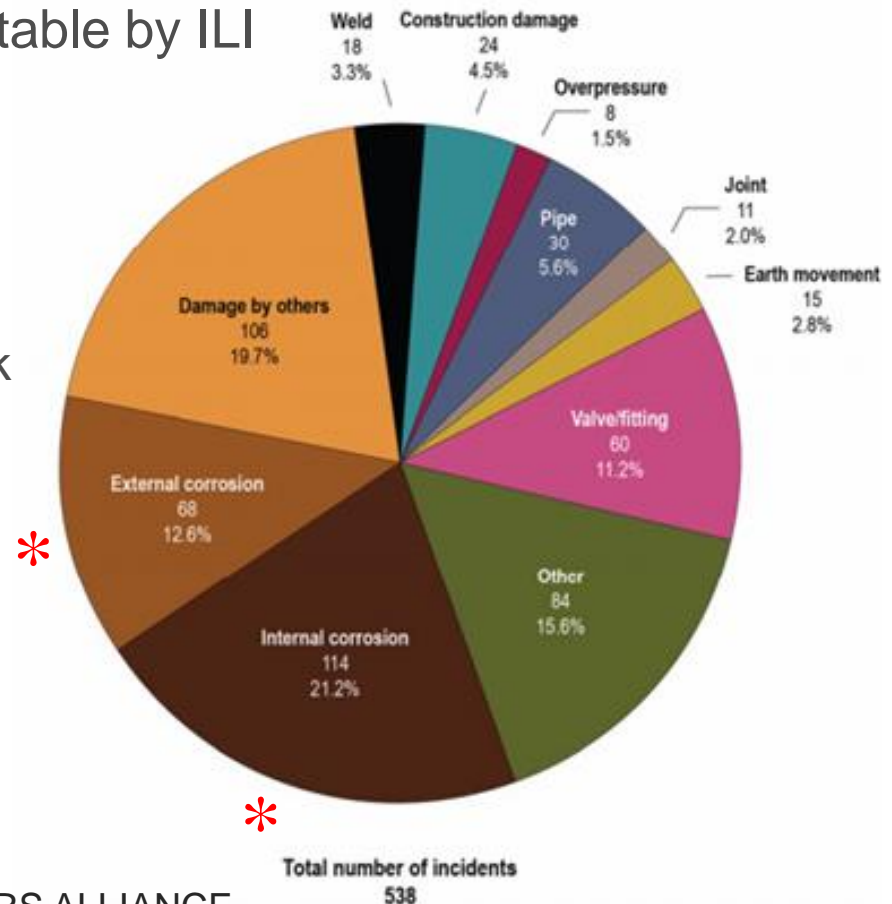
Expected Release Incidents

- Over 22 years, with current technology:
 - Expect 8 releases per 5,200 km of pipeline
- Equivalent figure for the EE segment in Ontario over 50 years:
 - Expect $(8 \times 2200/5200 \times 50/22)$ 7 releases
- What effect will new technologies have on leak detection?
 - TC would use “smart pigs” (ILI)
 - In-pipe sensor identifies corroded locations and pipe deformation
 - Scans every few years
 - Purports to identify defects before they become leaks
 - ILI technology has been around since the 80’s, as has cathodic protection
 - Recent advances improve SCC detection
 - Not all leaks are due to defects detectable by this technology
- Defect detection will not be anything like 100% effective



Causes of Failure

- Only 33% of all releases are potentially detectable (* below)
 - That's 2.6 of our predicted 7
- Many mechanical failures not detectable by ILI
 - Latent fatigue failures undetectable
 - Minimal defence against unauthorized digging (e.g. event # 7 in the Table)
 - No defence against malicious attack
- Assume recent ILI advances detect half of that 33% (1.3)
- That leaves 5.7 leaks over a 50 year period



Effects of Aging

- Database does not contain information on age of the pipe
- Pipe to be converted has already been in the ground for 20 to 40 years, excluding a short new section east of Cornwall
 - At least 5% is polystyrene wrapped, which is known to be prone to SCC
- Metal fatigue
 - Assessed cause of incident #20062487
- Condition of existing repairs
 - Assessed cause of incident #20110906

Other Hazards Not Addressed

Malicious Attack

- Given the capabilities of modern GPS, it would be very easy to stage simultaneous attacks on several sites across North America
 - Have not adjusted my figures for this, but the threat is real

Seismic Analysis

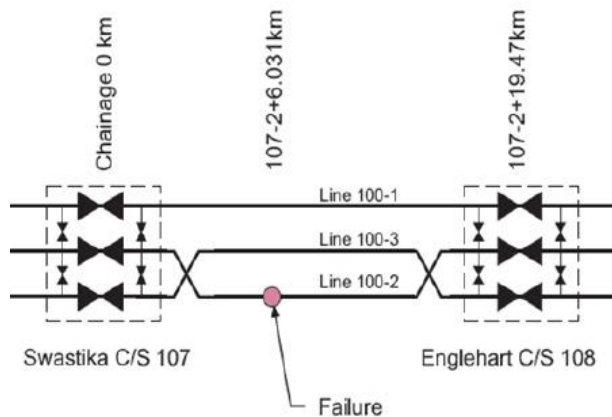
- Ottawa and St. Lawrence River valleys are in known earthquake zone

Adjacent Pipelines

- Proximity to aging gas line presents an additional hazard
 - 2 or 3 lines running side by side
 - Will now look at the track record of the existing pipeline to be converted

Track Record of the Line in Question

- Adjacent 100-2 line ruptured near Englehart, Ontario in 2009
- Resulting explosion “uncovered” the 100-3 line, which was visually inspected and returned to service



- Application does not consider the co-location hazard

Co-Location Hazard



- Line 100-4 ruptured near Rapid City, Manitoba, in 1995
- Explosion and fire ruptured the 100-3 line an hour later
- Explosion took out communications and SCADA gear for all 6 lines at this site
 - Neither the local operator nor the ROC could effect the desired shutdown
 - ROC eventually succeeded in shutting down using the station 110 km further up the line in Saskatchewan
 - Inferno continued for 2 hours
- Design was assessed as not being fail safe
 - How effective was the imposed corrective action?
 - No sign that it affected the design near Engelhart, 14 years later

Predicted Incident Frequency

- I have made no allowance made for:
 - Malicious attacks
 - Adjacent lines/co-located equipment
 - “Pushing the envelope”
- Adjacent lines/equipment is a significant problem
 - No standards or industry guidelines governing lateral separation
 - Retroactive application of such a standard could be a showstopper
- For aging pipe etc., have assumed a 20% increase to 6.8
- Conclusion:

***The Ontario section of the EE Pipeline
will experience approximately 7 release incidents
of 100 m³ or greater over a 50 year period***

...and these other hazards should be looked at

Predicted Release Volume

- Database average volume for the 8 releases listed: 1,441 m³
- Average diameter of the pipelines: 24”
- EE pipeline: 42” diameter – 3 times greater area
- Average predicted spill volume: 4,300m³
- According to Mr. Houston:

“One could calculate a volume of about 250 m³ per incident”

“Our leak detection system has a specification of detecting 1.5% of the flow rate within 2 hours”

- A 1.5% leak of a 42” pipe would release 220 m³ over 2 hours
- Why the difference?
- A leak must not only be detected – it must be stopped

Why Are The Leaks So Large?

- ERCB Investigation Report:
 - The 4,500 m³ spill on Plains Midstream pipeline in 2011 took 8½ hours to make the decision to shut it down
- Clearly, it was a much bigger release rate than 1.5% of full flow
 - A 20” pipe releasing 1.5% for 8½ hours would only account for 360 m³
 - To release 4,500 m³ in this period, they must have had a 33% break
 - Yet, even for a large 33% break, it took 8½ hours to reach the shutdown decision
- Concluded:

“the Plains’ alarm response protocol...”
exhibited a
“potential bias towards inaction”

Spill Cleanup

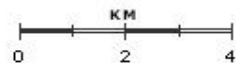
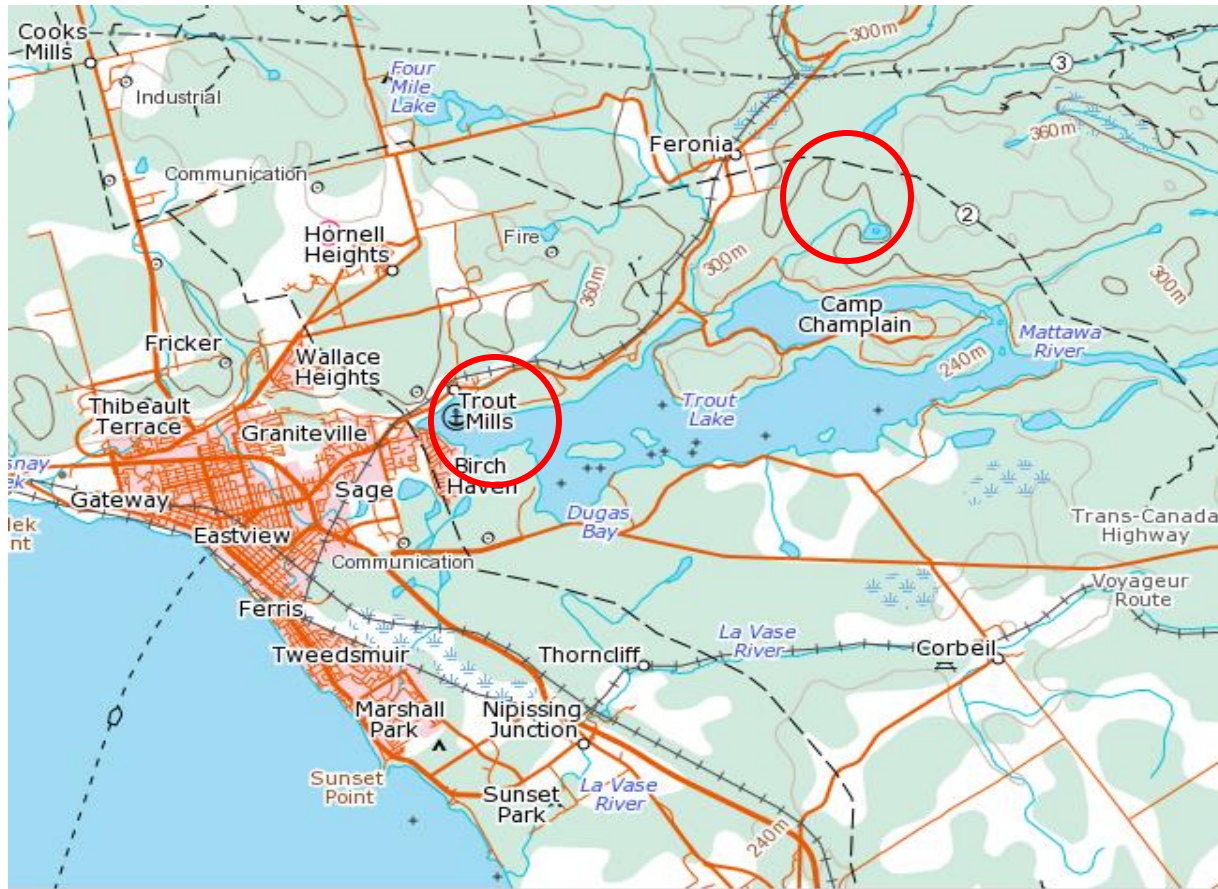
- Pipeline route frequently crosses or lies adjacent to major rivers or their tributaries, lakes, wetlands, aquifers, etc.
- Cleanup can take years or never
 - Remote locations, ice covered rivers
- Average recovery for the 8 large spills in the database was 27%
- Remainder could wind up in rivers and aquifers to
 - Contaminate drinking water sources
 - Adversely affect entire ecosystems for the indefinite future
- Released dilbit tends to separate into diluent and crude
 - Lighter dilbit evaporates, and can threaten early cleanup responders
 - Heavier crude settles and is difficult to remove from the beds of watercourses and aquifers



Example of Area at Risk

Trout Lake, North Bay ON

- *“The City of North Bay obtains its municipal water supply from Trout Lake, a high quality surface water source”*



Mitigation Measures

- Leak Prevention:
 - Improved containment (double walled pipe or laid in a concrete trough)
 - Double walled pipe has been used in the Arctic and in the North Sea
 - Why has it not proved more effective?
 - Shut off valves before and after all water crossings
 - New standards to increase lateral separation of gas and crude pipelines and control/pumping equipment
 - 5% older technology pipe is replaced with epoxy coated pipe
 - Fail-safe design
- Monitoring/Detection/Shutdown:
 - Improved detection technology is just a small part of the answer
 - Design/Operator training emphasize importance of prompt shutdown
 - Training “Biased towards action”, and/or
 - Automate shutdown, make design fail safe
- Confirmation of corrective actions:
 - Independent assessment of compliance with recommendations and policy

And Now...the Bad News

- The frequency and volume of releases are a major concern, but
- So far we have only looked at releases for the oil line in isolation
 - Pieced together from the best old material already in the ground
 - Built within 10 metres of a gas line which has a track record of reliably exploding every few years
 - Aging gas line(s) can only worsen their track record
- Some of these explosions will take out the oil line
 - That wouldn't be a 1.5% release – it would be a major rupture
- What are the impacts of a combined oil and gas fire?
- Is this really a good idea?
- There are no standards for adequate lateral separation
- A safe separation for oil and gas lines must first be determined
 - Only then can the viability of the project be re-assessed
- Implications on the existing network should also be thought through

Conclusion

- Proponent underestimates both the frequency and size of releases
 - ORA estimates about 1 major release every 7 years from the converted line
 - Does not include adjustments for many obvious hazards
- Examine alarm response timeline to predict a realistic release volume
 - Manual intervention will always tend towards procrastination, given the economic impact of shutting down the line
- Examine the implications of co-located lines/equipment
- Only regulatory pressure will ensure adequate mitigation measures
- Need independent third party monitoring to ensure committed procedures and corrective actions are followed
- Proponent liability for all releases, and responsibility for cleanup and decommissioning must be secured up-front

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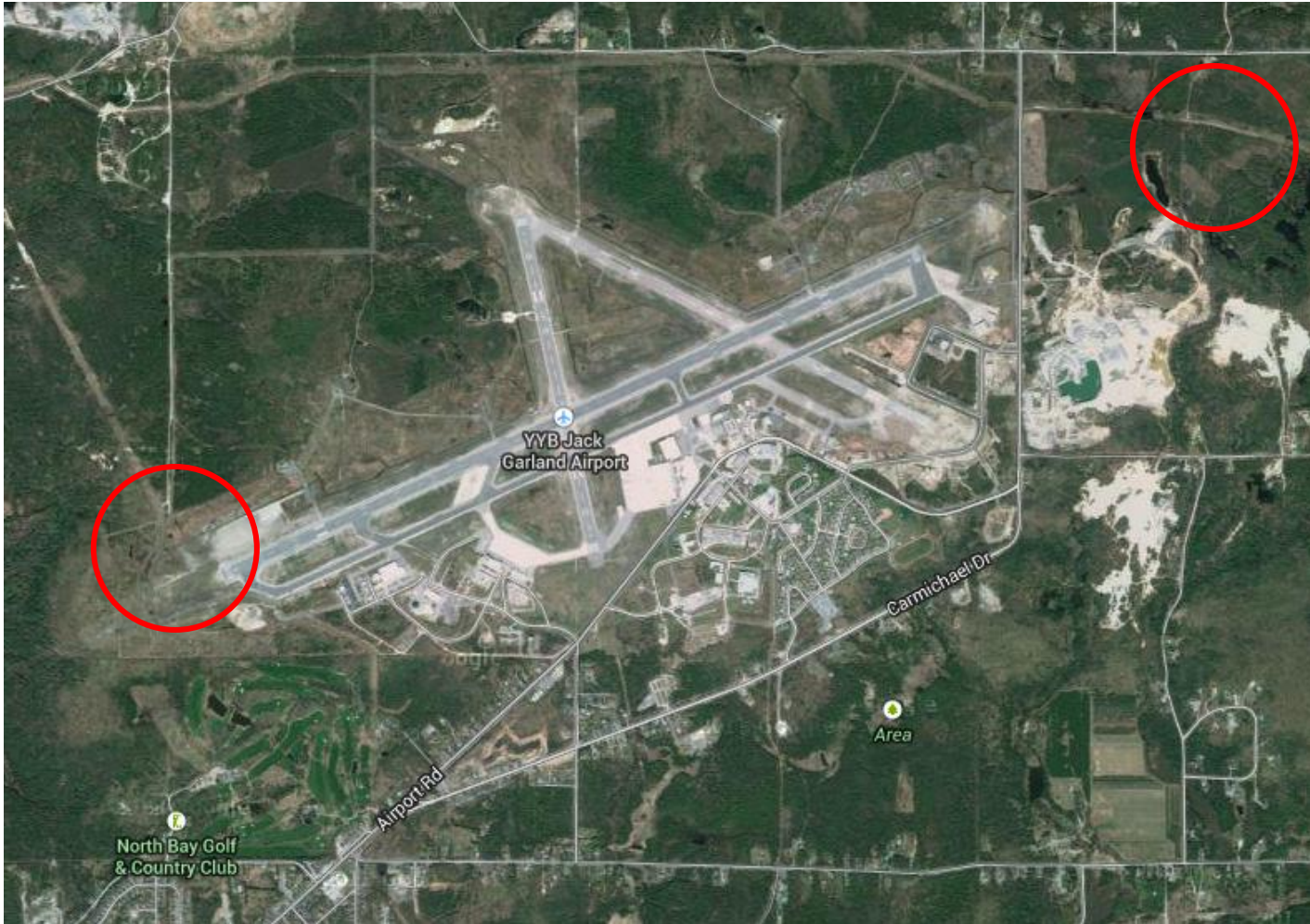
Really?

Yet Another Unassessed Hazard

- As a flight instructor, guess where I tell my students to land if they have an engine failure departing to the south?



North Bay Airport



- This one is an airline terminal!

Another Failure

- Marten River, ON
 - 26 Sept. 2009
 - 2 weeks after Englehart
- Line 100-1 failed due to:
 - Manufacturing defect
 - Degradation of protective coating
 - High cathodic protection current
 - Pressure reversal when repaired line at Englehart was being returned to service
- No fire
- Lines 100-2 and 100-3 unscathed

